



# **SL-T3227GOC020-L110 DATA SHEET**

 SPEC. NO.
 : SZ19082102

 DATE
 : 2019/08/21

 REV.
 : A/0

Approved By: Checked By: Prepared By:

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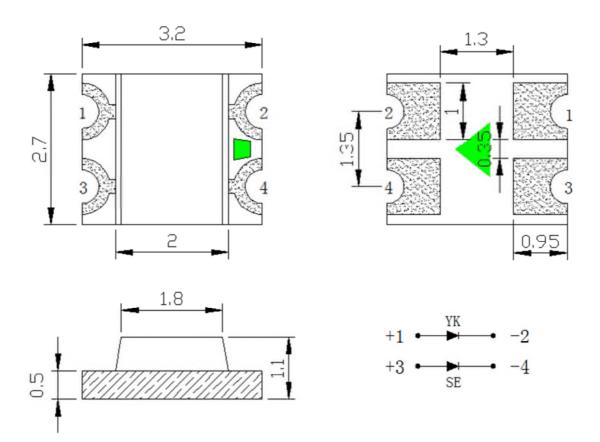




### **Features**

- ♦ Pb free product—RoHS compliant
- ♦ Low power consumption, High efficiency
- ♦ Reliable and rugged
- ♦ Long life solid state reliability
- ♦ Viewing angle: 120°

# **Package Dimension**



Part NO.	Lens Color	Source Color
SL-T3227GOC020-L110	Water Clear	Yellow Green/Orange

#### **Notes:**

- 1. All dimensions are in millimeters.
- 2. Tolerance is  $\pm 0.10$ mm unless otherwise noted.
- 3. Specifications are subject to change without notice.

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### Absolute Maximum Ratings at Ta=25℃

Parameter	Yellow Green	Orange	Unit	
Power Dissipation	78	78	mW	
Peak Forward Current*2	80	80	mA	
Continuous Forward Current	30	30	mA	
Reverse Voltage	5	5	V	
Electrostatic Discharge (HBM)*3	2000	2000	V	
Moisture Sensitivity Level*1	4			
Operating Temperature Range	-40°C to +85°C			
Storage Temperature Range	-40°C to + 100°C			
Reflow Temperature	260°C Max. for 10 Seconds			

#### 1. Storage and operating:

- (1). Storage requirements before vacuum bag opened: Temperature<30°C, Humidity<65%RH;
- (2). Check air leakage and vacuum bag damage before opened. If there is any issue found, check the humidity indicator card immediately after bag opened:
  - a. If color changes on "10% circle" of the humidity indicator card only and not the circles of 20% and above, components can be used without additional handling;
  - b. If color changes on both 10% and 20% circles but not the circles of 30% and above, components must be dehumidified according to the conditions of bullet (5);
  - c. If color changes on 10%, 20%, and 30% circle or above, the product should be returned to the supplier for high temperature dehumidification;
- (3). After bag opened, manual soldering or reflow process must follow the following requirements:
  - a. Complete soldering / reflow within 72 hours;
  - b. Requirements of working environment: Temperature<30°C, Humidity<60%RH;
- (4). If the working condition is outside (3)a requirement, the components must be dehumidified according to the conditions of bullet (5);
- (5). Low temperature dehumidification: temperature 60±5 °C, at least 24 hours;
- (6). Shelf life: 180 days. If it's over 180 days from the production date on the package label, the components must be dehumidified according to the condition of bullet (5). If customer is unable to dehumidify, return components to LIGHT for dehumidification.

#### 2. Peak Forward Current:

Condition for is IFP pulse: Pulse Width \( \le 0.1 \) ms and duty \( \le 1/10. \)

#### 3. Caution in ESD:

Static Electricity and surge damages the LED. It is recommend to use a wrist band or anti-electrostatic glove when handling the LED. All devices, equipment and machinery must be properly grounded.

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### **Electrical Optical Characteristics at Ta=25℃**

Parameter	Symbol	Color	Min.	Тур.	Max.	Unit	Test Condition
Luminous Intensity	Iv	Yellow Green	30		70	mcd	I <sub>F</sub> =20mA
		Orange	70		150	mcd	$I_F=20mA$
Viewing Angle	$2\theta_{1/2}$			120		Deg.	(Note 2)
Peak Emission Wavelength	λр	Yellow Green		575		nm	I <sub>F</sub> =20mA
	•	Orange		610		nm	$I_F=20mA$
Dominant Wavelength	λd	Yellow Green	568		574	nm	I <sub>F</sub> =20mA
		Orange	600		606	nm	I <sub>F</sub> =20mA
Spectral Line Half-Width	Δλ	Yellow Green		15		nm	I <sub>F</sub> =20mA
		Orange		15		nm	$I_{F}=20\text{mA}$ $(\text{Note 2})$ $I_{F}=20\text{mA}$ $I_{F}=20\text{mA}$ $I_{F}=20\text{mA}$ $I_{F}=20\text{mA}$
Forward Voltage	$V_{\mathrm{F}}$	Yellow Green	1.8		2.4	V	I <sub>F</sub> =20mA
		Orange	1.8		2.4	V	$\overline{I_F=20\text{mA}}$
Reverse Current	$I_R$				10	μΑ	$V_R=5V$

#### Note:

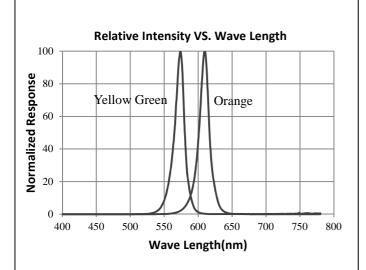
- 1. Luminous intensity is measured with a light sensor and filter combination that approximates the CIE eye-response curve. Tolerance of Luminous Intensity:  $\pm 15\%$ .
- 2.  $\theta_{1/2}$  is the off-axis angle at which the luminous intensity is half the axial luminous intensity.
- 3. The dominant wavelength,  $\lambda d$  is derived from the CIE chromaticity diagram and represents the single wavelength which defines the color of the device. Tolerance of Dominant Wavelength:  $\pm 1.0$ nm.
- 4. Tolerance of Forward Voltage: ±0.1V.

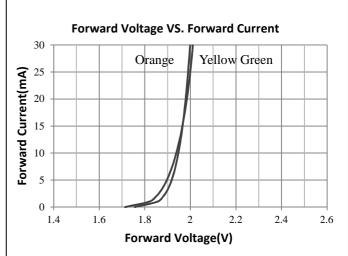


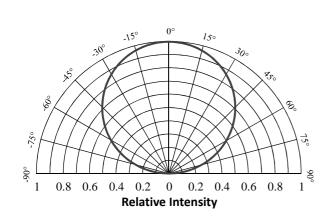


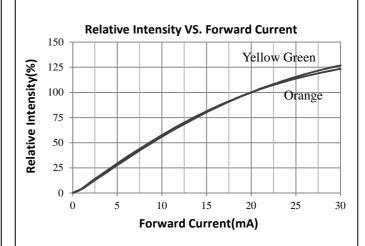
### **Typical Electrical / Optical Characteristics Curves**

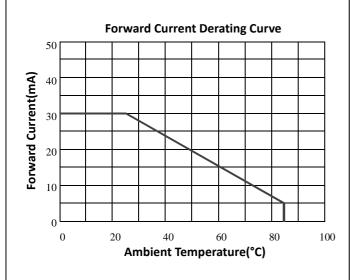
(25°C Ambient Temperature Unless Otherwise Noted)











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### **Label Explanation**

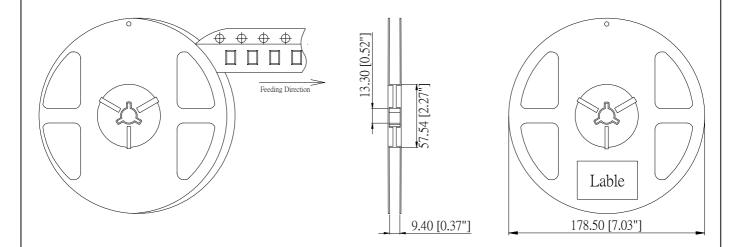
#### LIGHT Universal Label



#### Customer Defined Label



#### **Reel Dimensions**

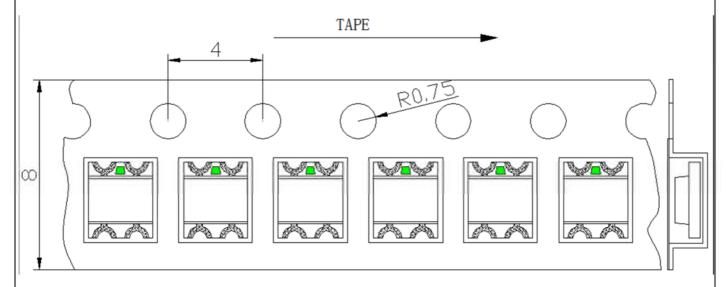


**Note:** Tolerance unless mentioned is  $\pm 0.2$ mm; Unit = mm

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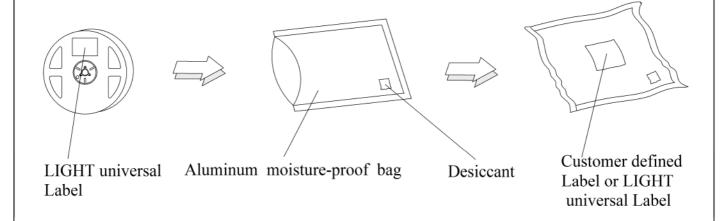


### **Carrier Tape Specifications**



**Note:** Tolerance unless mentioned is  $\pm 0.2$ mm; Unit = mm

## Moisture Resistant Packaging

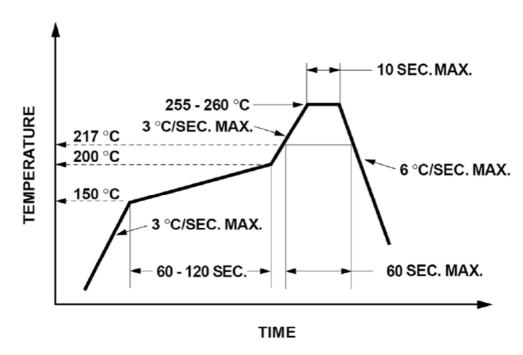


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### Suggest IR Reflow Condition For Lead Free



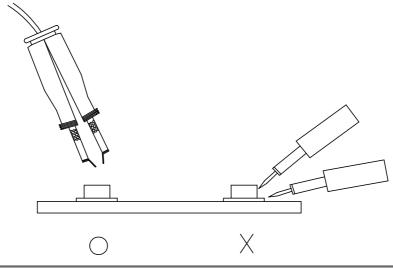
- 1. Reflow soldering should not be done more than two times.
- 2. When soldering, do not put stress on the LEDs during heating.

### Soldering iron

- 1. When hand soldering, the temperature of the iron must less than 300°C for 3 seconds.
- 2. The hand solder should be done only once.

### Repairing

Repair should not be done after the LEDs have been soldered. When repairing is unavoidable, a double-head soldering iron should be used (as below figure). It should be confirmed beforehand whether the characteristics of LEDs will or will not be damaged by repairing.



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